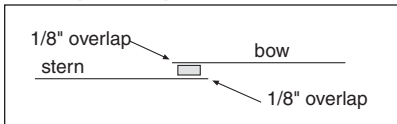




Seaming Procedure

* Note – ALWAYS work on a non-scratching flat surface. For maximum adhesion, clean surfaces to be taped with rubbing alcohol. Bow part must overlap stern part.

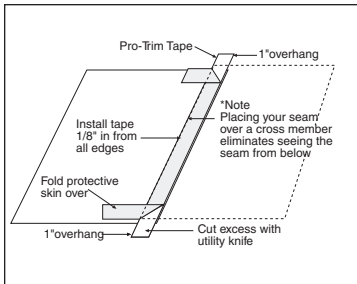


Leaving approximately 1" of tape beyond Pro-Trim edges,

roll tape along seam pressing tape in place as you go. Using utility knife, cut both ends squarely, approximately 1/8" in from each edge. Rub installed tape vigorously, with towel, for approximately 15 seconds.

Line up Pro-Trim material perfectly. Pull protective skin toward you, pressing downward as you go. Rub entire area, with a towel, for approximately 15 seconds. You are now ready for Step #1.

*Note: Within 24 hours this bond will strengthen substantially. It will be waterproof.



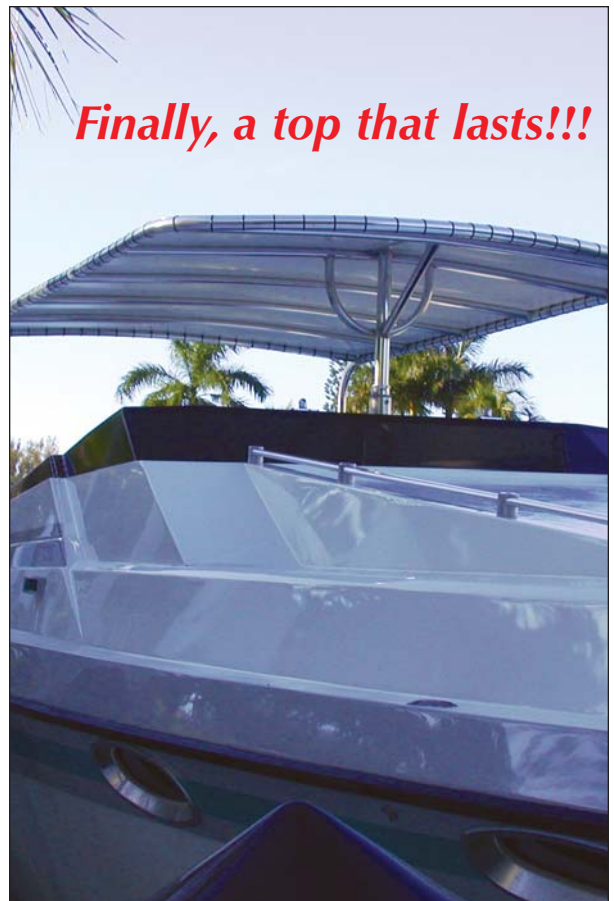
Your Pro-Trim is warranted for 10 years. It is virtually heat impenetrable. It is totally waterproof, washes easily, and should last well beyond your warranty.

We hope you enjoy your Pro-Trim top. Please call us at 1-800-421-2586 if you have any questions.



Fishing & Construction Products

Pro-Trim Boat Top Material Instructions



©Alu-Marine Corporation 2004. Patent Nos.5551201, 5717019 and others pending. Literature ID 1116

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E-Z Install Method

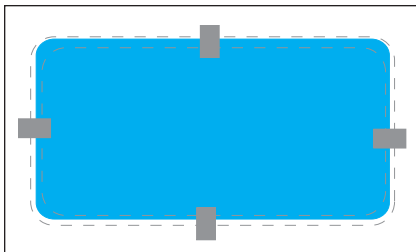
Materials Needed:

- Electric or Battery Drill
- 3/16" drill bit
- Marine Grade Cable Ties
- Cable Tie & Cut Gun
- 12" Shears
- Accu-Measure Guide Tool (patent pending)
- Duct Tape



Available sizes:
64"W x 96"L
64"W x 132"L

1) Using shears, cut top approximately 2" wider and longer than tubing. Trim corners the same way. See Seaming section if more than one piece is necessary.



2) Cut & install 2" pieces of duct tape on tubing top.

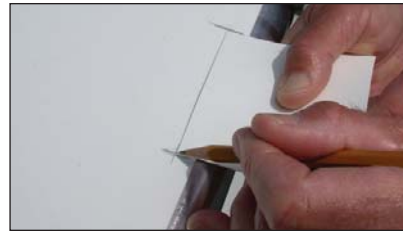


3) Insert pencil into Accu-Measure Guide Tool. Loosen wing nut. Place tool on top of tubing. Visually align pencil so that it is on crest of tubing. Holding tool in place, slide angled piece until it is against side of tubing. Tighten wing nut. You are now ready for marking your top.



4) Place Accu-Measure Guide, as per photo, pressing sideways against tubing and simultaneously keeping pencil upright for proper marking. Fingers should hold pencil down enough to mark material.

5) Cut along outline with sharp shears. Work on scratch-free surface.



6) Approximately 3" apart, make pencil lines to locate where you want your holes for cable ties. Avoid placement over tubing cross members. A vinyl spacer will make marking easier.



7) With battery or electric drill make holes for cable ties.

8) Insert cable ties all around top. Then tighten and cut off excess with cable tie gun.

9) Bimini top can be installed with or without an edging. Optional: Your material can also be installed using traditional grommets and nylon line; although that line will rot.