

PRO-TRIM®

PROUDLY MADE IN THE USA

PRO-TRIM® DUROBEND SOLID VINYL COIL INFORMATION SHEET

- **All vinyl expands and contracts.** Never nail firmly in place. Always leave room for expansion, or rippling will occur. Can be installed using slotted nail holes, utility trim snap locks, and/or PRO-TRIM® TAPE.

- **Expansion** - Never fit trim pieces tightly at both ends. Allow 1/8" for expansion on typical windows and 1/4" for long pieces. Smaller pieces expand proportionally less. One surface nail per piece if permitted if vinyl can freely expand on both sides of the nail. More than one nail will cause rippling.

- **Bendable** on most siding brakes.

- **ALWAYS AGGRESSIVELY OVERBEND** as far as possible on your bending brake 2-3 times in rapid succession. Then pull back to a right angle.

- Vinyl coil will **IMMEDIATELY UNBEND 45 DEGREES IF IT IS NOT FORCEFULLY OVERBENT.** This is normal. Conversely, PRO-TRIM DUROBEND SOLID VINYL COIL **WILL RETAIN ITS BEND AFTER THE OVERBENDING PROCEDURE** removes its elasticity.



- **WIDE AREAS** - reverse horizontal, vertical creases, or other shapes will always help to rigidify coil. Utility trim and/or drip caps may be used to allow for expansion.

- **HEMMING** - PRO-TRIM® DUROBEND SOLID VINYL COIL does not hem because of its dent-resistant properties.

- **PRO-TRIM® DUROBEND SOLID VINYL COIL is compatible with all lumber**, including CCA and ACQ pressure-treated lumber.

- **MISTAKES** - if a bend is made in the wrong direction, simply bend it the other way.

- **LONG PIECES** - if you need a trim piece longer than your brake, simply slide and bend the extra material one foot at a time.

- **REVERSE SIDE BENDS** - it's always a good idea to start with your reverse side bend, It will keep you out of trouble.

- **INSTALLING WITH PRO-TRIM® TAPE** - Slowly pull protective skin off tape at right angle, pressing vinyl pieces together as you move along. **DO NOT** stretch into position or touch with fingers. Your vinyl **MUST BE CLEAN AND DRY.** If the vinyl is dirty, use rubbing alcohol to clean it.

- **POSTS** - **Always** float trim on posts, columns, etc., Pro-Trim Taping a seam along its entire length. Always pull protective skin off take at right right angle, pressing vinyl together as you pull off the protective skin. **Always** leave room for expansion. No nails are necessary because the trim piece is held captive from above and below.

